

600°F ULTRA TEMP. EPOXIES

Bonds, Repairs, Pots, Seals and Protects

600°F - DURALCO™ 4700

The Ultimate in High Temperature Epoxy Technology

Duralco™ 4700's unique properties stem from Cotronics' cross linked, inorganic - organic polymer system which, upon curing, forms an exceptionally durable epoxy for use to 600°F.

User friendly. No volatiles. No solvents. No out gassing. Simply mix the liquid resin and liquid hardener and follow with a heat cure at 250°F (minimum).

Duralco™ 4700 has excellent adhesion to metals, glass, ceramics, most plastics, etc.

It is a superior adhesive that has high electrical resistance, low moisture absorption, high temperature stability, high bond strength, low shrinkage and excellent chemical, solvent and radiation resistance.

Users Report:

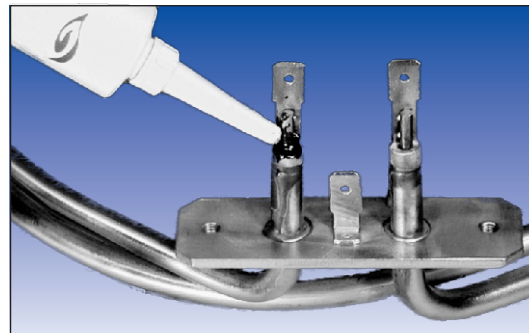
4700 seals and protects electrical feed thru against high heat and moisture.

4700 successfully repaired cracks in pipes carrying hot oil at 250°C and at 1000 psi.

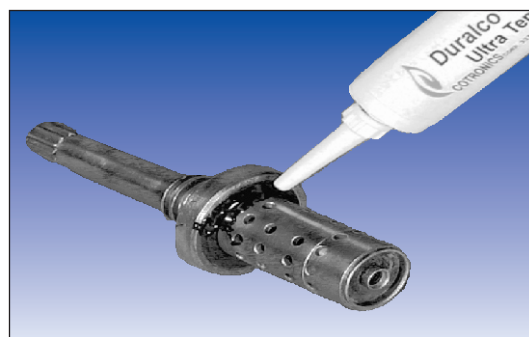
4700 seals thermocouples, electrical heaters, cables, etc.

4700 installs thermocouples, strain gauges and flow measuring instruments, etc.

Duralco™ 4700 is ideal for sealing electrical connections and is commonly used for high performance bonding, potting and repairing applications in electrical, electronic, automotive, aerospace, nuclear, chemical, production and laboratory applications.



4700 Seals Electrical Feed Thrus for a High Temperature Heater



4703 Repairs a Valve Seal

650°F - DURALCO™ 4703

Adhesive and Tooling Compound

Duralco™ 4703 is a composite of Cotronics' unique high temperature resins, metallic and ceramic particles.

It offers the ultimate stability and strength in high temperature environments.

Duralco™ 4703 has excellent resistance to most chemicals, solvents, acids and bases and is easily machined to close tolerances.

Applications include repairing and rebuilding worn or cracked composites, dies, fixtures, jigs, etc.

Users Report:

- Bond strengths over 3,000 psi are obtained at room temperature and 1,200 psi at 500°F.
- 4703 retains over 85% of its tensile bond strength after 1,000 hours of service at 500°F.
- 4703 seals high performance thermocouples for use in high temperature corrosive environments.

Duralco™ 4703 is ideal for use as a high temperature adhesive for bonding, potting, injection molding, matched dies, vacuum forming dies, extrusion dies and tooling.

Duralco™ Max Intermittent Temp.	4700 600°F	4703 650°F
Components - Color	2-Black	2-Black
Mixed Density (gms/cc)	1.8	1.8
Mixed Viscosity (cps)	15,500	50,000
Hardness (Shore D)	94	95
Tensile Strength (psi)	11,100	11,800
Thermal Cond. (BTU-in/Hr. Ft ² -°F)	2.93	18
Thermal Expansion (10 ⁻⁵ /°C)	3.4	3.9
Dielectric Strength (volts/mil.)	550	450
Volume Resistivity (ohm-cm)	10 ¹⁴	10 ¹⁰
Heat Distortion (°C)	300	320
Elongation (%)	2	2
Thermal Stability (% 1000 hr @ 200°C)	0.1	0.1
Shrinkage (% max.)	0.2	0.1
Moisture Absorption (% 30 Days)	0.1	0.15
Mix Ratio (R/H)	100:28	100:22
Cure (Hr. @ 250°F)	4	4 - 6

Availability:

Cat. No.	Description	Temp.
Duralco 4700-1.....	Pint Trial Kit.....	600°F
Duralco 4700-2.....	Gallon Kit	600°F
Duralco 4703-1.....	Pint Trial Kit.....	650°F
Duralco 4703-2.....	Gallon Kit	650°F

Pre Measured Kits, Bulk Quantities Upon Request